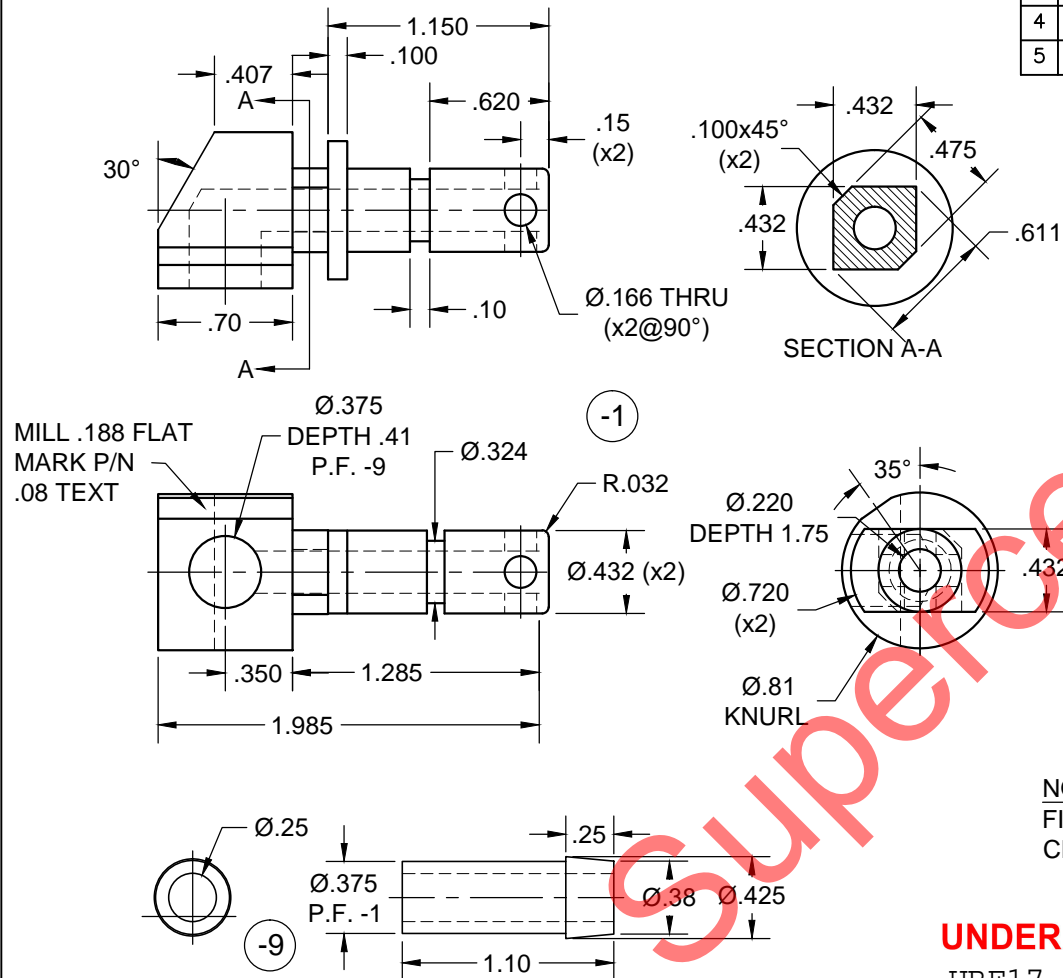
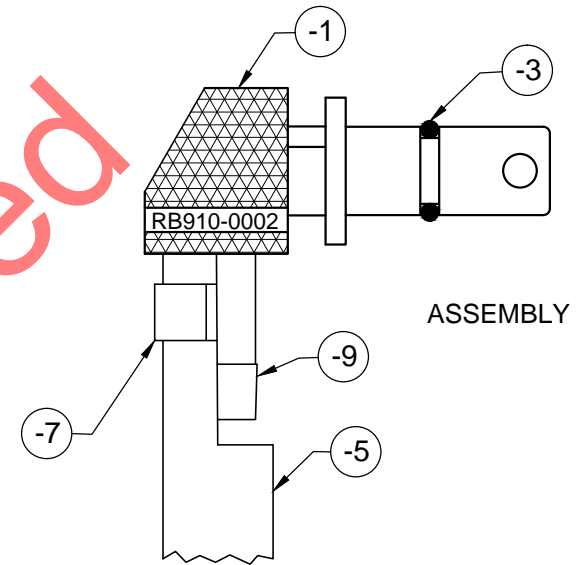


REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	SHORTENED LATCH FROM .125 TO .100.	9/12/06	WP	-
2	CHANGED TRIANGULAR END TO ROUND KNURLED END.	9/13/06	WP	-
3	CHANGED P/N FROM HF090806L, & ADDED FLAT AND MARK P/N.	9/21/06	WP	-
4	IMPLEMENTED NEW DWG. FORMAT, & RE-ORGANIZED PAGE. REDUCED -9 HOSE RIBS FROM THREE TO ONE AND WIDENED P/N FLAT FROM .10.	5/20/08	WP	
5	ADDED .05 TO QUILL LENGTH AND NOTE ABOUT CHIP DETECTOR HOUSING.	2/16/09	WP	




FITS CHIP DETECTOR HOUSING (BHT430-340-004-001; BAS503-0013),
CHIP DETECTOR(BHT430-340-004-101; BAS502-0018)

URF17-780 VM



ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	QUILL	6061 RND. BAR	Ø7/8 x 2-1/8
		B/O	-3	1	O-RING	VITON	2-013
		B/O	-5	1	HOSE	VINYL	Ø1/2 O.D. x Ø3/8 I.D. x 6 ft. KURI-TECH P/N K010-0608
		B/O	-7	1	CRIMP HOSE CLAMP	S.S.	Ø3/8 DIXON VALVE P/N 1315
			-9	1	HOSE END	6061 RND. BAR	Ø1/2 x 1-1/4
	ASSY #						

 RED BARN MACHINE	
TITLE M/TRANS. CHIP DETECTOR DRAIN TOOL	
DWG NO. RB910-0002	REV 5
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: PERRITT APPROVED: <i>D Weid</i> HEAT TREAT FINISH: BLACK ANODIZE SPEC USED ON MODEL BELL 430
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 9-9-06
SHEET 1 of 1	